

## Nanotechnology: an effective solution to the global plastic crisis

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### ABSTRACT

This paper outlines the worldwide problem of environmental pollution from plastic goods and proposes a solution via a biodegradable natural nanomaterial. In particular, Nanocellulose obtainable from the wood pulp is described for versatile use as a replacement of today's plastic. Economic aspects of new business potential and enhancing the existing commercial products have been considered.

**KEYWORDS:** Plastic crisis, nanotechnology, effective solution, nanocellulose, plastic replacement, biodegradable.

### 1. INTRODUCTION

The world is facing an unprecedented plastic pollution crisis, with staggering amounts of plastic waste accumulating in our oceans, landfills, and natural environments. This crisis poses a severe threat to ecosystems, wildlife, and human health. The plastic crisis is compounding from the fact that millions of tons of plastics are produced each year, and because it is not biodegradable, plastic goods find their way to increase the waste.

These wastes eventually accumulate in the waterbody and down to the oceans. However, nanotechnology, a rapidly evolving field of science, offers promising solutions to address this pressing issue. Apparently, this is a less sexy problem to solve. After all, there seems very little hope that solving the plastic problem will bring a Nobel prize, or make a huge financial giant like google, etc. We humans are producing way more plastics than we can manage to prevent pollution from it. We need to keep in mind that the severity of plastic pollution is extremely concerning.

Understanding the Plastic Crisis. Plastic production has skyrocketed in recent decades, with global annual production reaching over 260 million tons. A big portion of these plastics ends up as waste, polluting the environment. Micro-plastics, tiny plastic particles less than 5 millimeters in size, have become ubiquitous, found in oceans, air, food, and even human excrement. These microplastics originate from the disintegration of larger plastic items, microfibers from clothing, and various other sources.



Fig. 1. The Great Pacific Garbage Patch (stock photo).

The impact of plastic pollution is far-reaching. Marine life is particularly vulnerable, as they can ingest or become entangled in plastic debris, leading to injury or death. Microplastics can also accumulate in the food chain, potentially posing risks to human health. Additionally, plastic pollution contributes to greenhouse gas emissions and exacerbates the climate crisis.

Massive quantities: Every year, hundreds of millions of tons of plastic are produced, and a significant portion ends up mismanaged, leaking into the environment. Oceanic invasion: Plastic pollution is especially damaging to our oceans, with millions of tons finding their way into marine ecosystems each year. These plastic harms marine life through entanglement, ingestion, and disrupts the entire ecosystems. Microplastic threat: As plastic degrades, it breaks down into tiny particles called microplastics, which are now ubiquitous in the environment, even showing up in our food and water. Economic impact: Plastic pollution damages fisheries, tourism, and other industries, costing billions of dollars annually. The problem is growing: Plastic production is expected to continue to increase in the coming decades, exacerbating the pollution problem if we don't find solutions. Uneven impact: The effects of plastic pollution are not felt equally. Developing countries often lack the infrastructure to properly manage plastic waste, leading to a disproportionate burden on their communities and ecosystems. The plastic crisis is not just a waste management issue, but a human and planetary health crisis that requires addressing the root cause of excessive plastic production and use, not just focusing on recycling or waste cleanup. Therefore, the world must be conscious about solving this threatening problem before it is too late, and the time is now! So, what is the best way to successfully tackle the plastic problem? To find an answer to this, we also should keep in mind that any viable solution must also be versatile and very high volume capacity for successful replacement of plastics.

### **Nanotechnology: A multifaceted solution**

No problem can be eradicated unless the source of the problem is addressed. On the one hand, human culture today has no alternative to using plastics, and the use is only growing every day. Without plastic, most of the daily-use articles and essentials, including our phones, TVs, computers, automobiles, airplanes, everything will disappear, thus crippling our way of life. So, it's a no brainer that we must find smart solutions that will preserve the use of the essential articles by a plastic like material that must have all properties like plastic yet does not pollute like plastic. Shifting away from fossil fuel-based plastics towards sustainable alternatives seems to be a solution. So, is there such a material that is versatile like plastic, yet biodegradable to eliminate the environment pollution? The answer is, "yes, but not ready yet." It is up to all of us to take advantage of such a material.

Nanotechnology manipulates matter at the nanoscale (one billionth of a meter), thus offers a range of innovative solutions to tackle the plastic crisis from various angles. (A) Biodegradable plastics. One of the most promising applications of nanotechnology is the development of biodegradable plastics. Traditional plastics are non-biodegradable, persisting in the environment for hundreds of years, causing pollution. Nanotechnology enables the creation of bioplastics that are designed to degrade naturally, reducing the accumulation of plastic waste. Researchers at a PA based company (Applied Research & Photonics) are exploring the use of nanoparticles derived from natural sources, such as plant-based materials, to create biodegradable plastics with enhanced mechanical properties. These nanoparticles can be utilized for creating both solid (hard) structure and flexible (lamellar) structure. These structures are both biodegradable and durable. (B) Plastic waste remediation. Nanotechnology can also play a crucial role in remediating existing plastic waste. Nanomaterials, such as nanoparticles and nanofibers, can be used to develop advanced filtration systems and adsorbents for removing plastic particles from water bodies and soil. For example, ~~Nano-membranes~~ nanomembranes have been developed that are capable of filtering out micro plastics from water sources. These ~~Nano-membranes~~ nanomembranes have pores smaller than the size of micro plastics, allowing water to pass through while trapping the plastic particles. (C) Plastic recycling and upcycling. Nanotechnology can enhance the efficiency and effectiveness of plastic recycling processes. Nanoparticles and nanocomposites can be used to improve the properties of recycled plastics, making them more durable and suitable for a wider range of applications. Additionally, nanotechnology enables the upcycling of plastic waste into high-value products. Researchers have developed methods to convert plastic waste into carbon nanotubes, which have numerous applications in electronics, energy storage, and structural materials. (D) Sensor development and sorting. Nanotechnology can contribute to the development of advanced sensors for monitoring and detecting plastic pollution. ~~Nano-sensors~~ Nanosensors can be designed to detect and quantify the presence of micro plastics in various environments, such as water bodies, soil, and air. This information can aid in developing effective strategies for plastic waste management and remediation. Moreover, nanotechnology can improve the sorting process of plastic waste for recycling. Researchers are exploring the integration of nanomarkers into food-grade plastics, which can be detected by sensors during sorting, enabling more efficient separation and recycling of these materials.

**A practical solution: nanocellulose**

As the demand for sustainable alternatives grows, nanocellulose has emerged as a promising solution to address this challenge [1, 2]. Nanocellulose, a material derived from the cellulose found in plant cell walls, offers unique properties that can potentially revolutionize the way we approach plastic waste management.

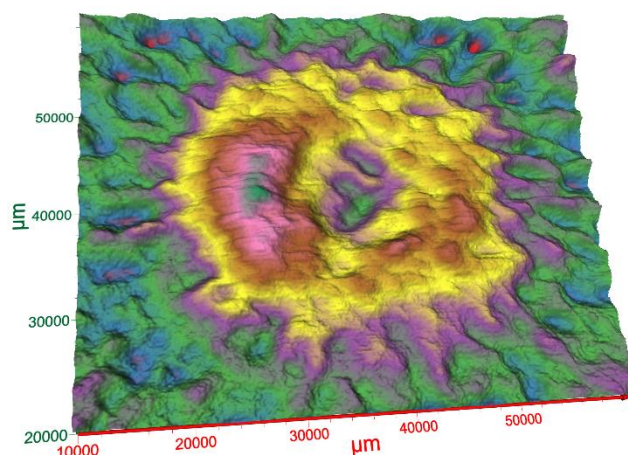


Fig. 2. A drop of Nano cellulose solution on a silicon wafer dried at room temperature. The image was generated by a camera less T-ray nanoscanning technique [5].

**Biodegradability and sustainability:** One of the primary advantages of nanocellulose is its inherent biodegradability. Unlike traditional plastics, which can take hundreds of years to decompose, nanocellulose can be broken down by natural processes, reducing the environmental impact of waste disposal. This makes nanocellulose a more sustainable alternative to conventional plastic materials, as it can be easily integrated into the natural ecosystem without causing long-term harm [3].

**Versatility and functionality:** Nanocellulose possesses remarkable physical and chemical properties that make it a versatile material for a wide range of applications. Its high strength-to-weight ratio, flexibility, and ability to be molded into various shapes make it a suitable replacement for plastic in numerous products, from packaging and textiles to automotive components and construction materials. Additionally, nanocellulose can be modified to enhance its properties, such as water resistance or thermal insulation, further expanding its potential applications.

**Circular economy and waste reduction:** The adoption of nanocellulose can contribute to the development of a circular economy, where waste is minimized, and resources are reused or recycled. By replacing traditional plastic products with nanocellulose-based alternatives, the amount of plastic waste entering the environment can be significantly reduced. Furthermore, the production of nanocellulose can utilize agricultural and forestry waste, creating a closed-loop system that minimizes resource depletion and promotes sustainable practices.

**Technological advancements and scalability:** Ongoing research and development in the field of nanocellulose have led to significant advancements in production methods and cost-effectiveness. As the technology matures, the scalability of nanocellulose manufacturing is expected to improve, making it more accessible and affordable for widespread adoption. This will enable the large-scale replacement of plastic products with nanocellulose-based alternatives, further contributing to the solution of the plastic crisis. The plastic crisis is a global challenge that requires innovative and sustainable solutions. nanocellulose, with its biodegradability, versatility, and potential for circular economy integration, presents a promising path forward. By embracing the use of nanocellulose, we can reduce plastic waste, promote environmental sustainability, and pave the way for a more circular and eco-friendly future. As research and development continue to advance, the widespread adoption of nanocellulose-based products can play a crucial role in solving the plastic crisis and creating a more sustainable world.

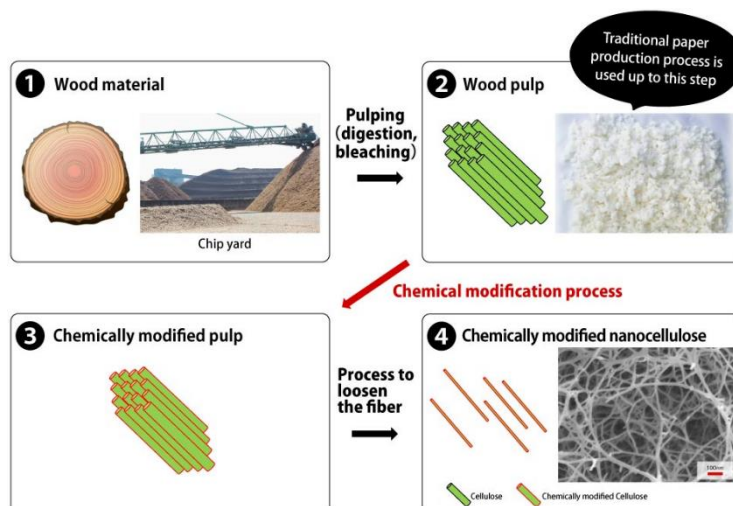


Fig. 3. Summary of Nano cellulose production from wood pulp (stock diagram).

### How is Nanocellulose made?

Nanocellulose is a material derived from the cellulose found in plant cell walls. It has unique properties such as high strength-to-weight ratio, flexibility, and the ability to be molded into various shapes. Nanocellulose can be produced through several methods, with the main ones being:

**Enzymatic hydrolysis:** This involves pretreatment of lignocellulose biomass to break down the structure, followed by enzymatic treatment to isolate the nanocellulose. Enzymatic hydrolysis is a milder process that does not generate toxic waste, but the costs of enzymes can be high.

**Acid hydrolysis:** This uses concentrated mineral acids like sulfuric acid or hydrochloric acid to hydrolyze the disordered regions of cellulose and isolate the nanocellulose. Acid hydrolysis can provide higher yields but requires more expensive equipment due to the corrosive nature of the reactants.

**Mechanical extraction:** This involves mechanical disintegration of cellulose fibers, such as through homogenization, to produce nanocellulose. While this can be easily scaled up, it requires high energy consumption. The choice of production method depends on factors like cost, environmental impact, and the desired properties of the final nanocellulose product. Ongoing research is focused on developing more efficient and cost-effective production techniques to enable widespread adoption of this sustainable material.

### How is nanocellulose made from wood pulp?

Any of the above-mentioned techniques can be used to produce nanocellulose from wood pulp [4]:

**Enzymatic hydrolysis:** The wood pulp undergoes pretreatment to break down the structure. The pretreated pulp is then subjected to enzymatic treatment to isolate the nanocellulose. Enzymatic hydrolysis is a milder process that does not generate toxic waste, but the enzymes can be costly.

**Acid hydrolysis:** Concentrated mineral acids like sulfuric acid ( $H_2SO_4$ ) or hydrochloric acid ( $HCl$ ) are used to hydrolyze the disordered regions of the cellulose. This can provide higher yields of nanocellulose but requires more expensive equipment due to the corrosive nature of the reactants.

**Mechanical extraction:** The wood pulp fibers are mechanically disintegrated, such as through homogenization, to produce nanocellulose. This method can be easily scaled up, but has high energy consumption.

**Chemical oxidation:** The wood pulp is treated with a highly concentrated solution of sodium hypochlorite ( $NaClO$ ) to oxidize the cellulose and introduce carboxyl groups. The oxidized pulp is then mechanically refined to produce nanocellulose. This one-pot method avoids the need for reagent recovery compared to other oxidation processes like TEMPO oxidation.

### How does nanocellulose from wood pulp compare to other sources?

The key properties of nanocellulose produced from wood pulp are the following. High crystallinity and aspect ratio: Nanocellulose derived from wood cellulose has high crystallinity and high aspect ratio (length to width ratio). The original wood cellulose microfibrils are estimated to have a width of around 3 nm. Thermal stability: Nanocellulose exhibits higher thermal stability compared to the untreated wood fibers. The thermal degradation



of nanocellulose occurs at higher temperatures than the untreated fibers. Morphology and structure: Nanocellulose from wood pulp has a highly entangled network-like structure with a small average diameter, typically around 27-29 nm. The nanocellulose shows a significant conversion from cellulose I to cellulose II crystal structure. Chemical composition: Nanocellulose from wood pulp is chemically pure, with FTIR analysis showing the absence of lignin-related peaks. The elemental purity of the nanocellulose is confirmed through EDAX analysis. Compared to nanocellulose derived from other sources like agricultural residues or bacterial sources, the nanocellulose from wood pulp generally exhibits superior properties in terms of crystallinity, aspect ratio, thermal stability, and chemical purity. These unique characteristics make wood-based nanocellulose a versatile material for various applications, including as a reinforcing agent in composites.

### **What are the applications of nanocellulose from wood pulp?**

The key potential applications of nanocellulose produced from wood pulp are mentioned here. Reinforcement in composites: Nanocellulose from wood pulp exhibits superior properties like high crystallinity, aspect ratio, and mechanical strength compared to nanocellulose from other sources. This makes wood-based nanocellulose an excellent reinforcing agent in composite materials, improving their overall performance. Packaging and barrier materials: The high strength, flexibility, and barrier properties of wood-based nanocellulose make it suitable for use in packaging applications, potentially replacing conventional plastic materials. Biomedical and healthcare applications: The biodegradability, biocompatibility, and non-toxicity of nanocellulose from wood pulp allow it to be used in biomedical products like wound dressings, tissue engineering scaffolds, and drug delivery systems. Water purification and filtration: The unique surface chemistry and high surface area of wood-based nanocellulose enable its use in water purification and filtration applications, such as membranes and adsorbents. Sensors and electronics: The thermal stability and chemical purity of wood-derived nanocellulose make it suitable for use in sensor and electronic applications, where high-performance materials are required. Textiles and clothing: Nanocellulose from wood pulp can be used to enhance the properties of textile fibers, improving their strength, flexibility, and moisture management capabilities.

The superior properties of wood-based nanocellulose, combined with its sustainability and environmental friendliness, make it a versatile material with a wide range of potential applications across various industries, from packaging and composites to biomedical and electronic devices.

### **Production cost of nanocellulose from wood pulp compare to other sources**

The cost of producing nanocellulose from wood pulp appears to be more favorable compared to other sources. Cost comparison: It was found that the cost of cellulose nanocrystals (CNCs) from wood pulp can range from \$1-2 per kilogram at large-scale production. This is significantly lower than the near-term goal of \$10 per kilogram for CNCs, suggesting wood pulp is a more cost-effective source. Availability and scalability: Wood is the preferred source of nanocellulose due to its availability and high cellulose content. The large-scale production of wood pulp and the established infrastructure for its processing make it a more scalable and accessible feedstock for nanocellulose production compared to other sources. Yield and efficiency: The search results mention that the yield for separating CNCs from wood pulp is around 30%, with limited prospects for major improvements due to the ratio of crystalline to amorphous cellulose in the source material. While the exact yield comparisons for other sources was not available, the efficiency of extracting nanocellulose from wood pulp appears to be reasonably high. In summary, the available information indicates that producing nanocellulose from wood pulp is more cost-effective and scalable compared to other potential sources, making it a favorable feedstock for the large-scale commercialization of nanocellulose-based products.

### **Can Bangladesh produce wood pulp based nanocellulose?**

With its existing wood pulp industry, Bangladesh is well positioned to create nanocellulose industry and related products. Here are the key steps Bangladesh could take to produce nanocellulose from wood pulp.

Obtain wood pulp: Bangladesh has access to various wood sources that can be used to produce wood pulp, such as softwood and hardwood species. Some literature indicates that bleached softwood kraft pulp has been used successfully to produce cellulose nanofibers. Pretreatment of wood pulp: The wood pulp may require pretreatment to break down the cellulose structure and facilitate the isolation of nanocellulose. Enzymatic hydrolysis or acid hydrolysis (using HCl or H<sub>2</sub>SO<sub>4</sub>) are common pretreatment methods mentioned in the search results. Mechanical disintegration: After pretreatment, the wood pulp can be mechanically disintegrated using equipment like homogenizers or high-pressure microfluidizers to produce the nanocellulose. This mechanical treatment helps to separate the cellulose fibrils and create the nanocellulose. Chemical oxidation: An alternative method is to use a one-pot chemical oxidation process, as described in the search results. This involves treating the wood pulp with a highly concentrated sodium hypochlorite (NaClO) solution, which can introduce carboxyl groups and facilitate the production of nanocellulose.

Characterization and optimization: The produced nanocellulose should be characterized to evaluate its properties, such as morphology, crystallinity, and thermal stability. The production process can be optimized based on the desired nanocellulose properties and the specific requirements of the target applications. By leveraging the available wood resources, adopting suitable pretreatment and production methods, and optimizing the process, Bangladesh can establish the capability to produce high-quality nanocellulose from wood pulp. This would enable the development of a range of nanocellulose-based products and contribute to the country's sustainable materials ecosystem.

### **Economic benefits of nanocellulose production in Bangladesh?**

There are several potential economic benefits for Bangladesh in producing nanocellulose from wood pulp. Leveraging existing infrastructure: The search results indicate that the pulp and paper industry already has an established infrastructure for processing wood, including planting, harvesting, transporting, debarking, chipping, and pulping. This existing supply chain and processing capabilities can be leveraged to produce nanocellulose from wood pulp, reducing the need for significant new investments. Diversifying revenue streams: Producing nanocellulose from wood pulp can add new revenue streams to the traditional pulp and paper mills in Bangladesh. This can help improve the overall profitability and sustainability of the forest products industry in the country. Utilizing forestry waste: The search results mention that nanocellulose production can facilitate the utilization of millions of tons of forestry waste, such as logging residues, that are often landfilled or burned. Converting this waste into valuable nanocellulose can create new economic opportunities and reduce environmental impact. Cost-effectiveness of wood pulp: Compared to other potential sources of nanocellulose, such as agricultural residues, the search results suggest that wood pulp is a more cost-effective feedstock. The large-scale availability and established processing infrastructure for wood pulp can contribute to lower production costs for nanocellulose in Bangladesh. Potential for high-value applications: Nanocellulose derived from wood pulp exhibits superior properties, such as high crystallinity and aspect ratio, making it suitable for a wide range of high-value applications. Developing nanocellulose-based products can create new economic opportunities and revenue streams for Bangladesh. By leveraging its existing wood pulp production capabilities and infrastructure, Bangladesh can potentially establish a cost-effective and scalable nanocellulose production industry, diversifying its forest products sector and creating new economic benefits for the country.

### **What industries in Bangladesh will benefit from nanocellulose?**

The potential industries in Bangladesh that could benefit from nanocellulose produced from wood pulp include the following. Pulp and paper industry: Nanocellulose can be used to improve the performance of paper and reduce the use of pulp, leading to cost savings. Nanocellulose can be used to develop advanced paper and packaging products, such as nanopaper or thin films, as alternatives to non-renewable plastics. Wood composites and construction materials: Nanocellulose can be used as a reinforcing agent in wood-based composites, enhancing their strength and other properties. This can lead to the development of advanced wood-based construction materials that are more sustainable and cost-effective. Textiles and clothing: The search results mention that nanocellulose can be used to enhance the properties of textile fibers, improving their strength, flexibility, and moisture management capabilities. Biomedical and healthcare: Nanocellulose's biodegradability, biocompatibility, and non-toxicity make it suitable for biomedical applications, such as wound dressings, tissue engineering scaffolds, and drug delivery systems. Energy and electronics: Nanocellulose-based products can be used in energy storage and harvesting devices, as well as in sensor applications. Packaging and coatings: Nanocellulose can be used to develop sustainable and high-performance packaging materials and coatings, potentially replacing conventional plastic-based products.

By leveraging the availability of wood pulp in Bangladesh and the unique properties of nanocellulose, these industries could benefit from the development of a nanocellulose production ecosystem in the country, leading to new economic opportunities and the creation of value-added products.

### **Projected impact of nanocellulose on Bangladesh economy**

The potential economic impact of nanocellulose production from wood pulp in Bangladesh will be significant. Leveraging existing infrastructure: Bangladesh already has an established pulp and paper industry with infrastructure for processing wood, including planting, harvesting, transporting, and pulping. This existing supply chain and processing capabilities can be leveraged to produce nanocellulose, reducing the need for major new investments. Diversifying revenue streams: Producing nanocellulose can add new revenue streams to the traditional pulp and paper mills in Bangladesh, helping to improve the overall profitability and sustainability of the forest products industry. Utilizing forestry and agricultural waste: Bangladesh generates a large amount of forestry and agricultural waste, such as rice and wheat straw, that could be utilized for nanocellulose production. Converting this waste into valuable nanocellulose can create new economic opportunities and reduce environmental impact.

**Cost-effectiveness of wood pulp:** Compared to other potential sources of nanocellulose, such as agricultural residues, wood pulp is a more cost-effective feedstock in Bangladesh due to its large-scale availability and established processing infrastructure. **Potential for high-value applications:** Nanocellulose derived from wood pulp exhibits superior properties, making it suitable for a wide range of high-value applications, including in the pulp and paper, wood composites, textiles, biomedical, and energy/electronics industries. Developing nanocellulose-based products can create new economic opportunities and revenue streams for Bangladesh. By leveraging its existing wood pulp production capabilities and infrastructure, Bangladesh could potentially establish a cost-effective and scalable nanocellulose production industry. This could lead to the diversification of the forest products sector, the utilization of waste streams, and the development of new high-value applications, all of which could have a significant positive impact on the country's economy.

**Challenges and prospects.** While nanotechnology holds immense potential for addressing the plastic crisis, there are challenges that need to be addressed. These include the potential environmental and health risks associated with the use of nanomaterials, the scalability and cost-effectiveness of nanotechnology-based solutions, and the need for regulatory frameworks to ensure the safe and responsible development of these technologies. Despite these challenges, the integration of nanotechnology with other disciplines, such as materials science, biotechnology, and environmental engineering, offers promising avenues for developing innovative and sustainable solutions to the plastic pollution problem. In addition to technological advancements, addressing the plastic crisis requires a multifaceted approach involving policy changes, public awareness campaigns, and a shift towards a circular economy that prioritizes waste reduction, reuse, and recycling.

#### **Financial Projection for nanocellulose export**

While the exact dollar amount from nanocellulose export cannot be known at this time, here we focus more on the general market size, growth, and applications of nanocellulose globally. Obviously, this is a compound market. Most like the goods produced from nanocellulose will have a bigger market potential than the nanocellulose itself. The closest relevant information is as follows. The global nanocellulose market was valued at \$0.4 billion in 2022 and is projected to reach \$2.0 billion by 2030, growing at a CAGR of 21.9% from 2022 to 2030. The nanocellulose market in North America is projected to witness significant growth of 18% during the forecast period, with the United States being the largest market. The paper and pulp segment held the largest share (over 25%) of the nanocellulose market in 2019, driven by using nanocellulose as an additive to produce lighter and stronger paper and cardboard. More Bangladesh-specific data and market analysis can be done. The available information is focused on the global nanocellulose market trends rather than the specific opportunities for Bangladesh.

#### **Concluding remarks**

The global plastic crisis is a complex and pressing issue that demands immediate action. Nanotechnology presents a powerful tool in the fight against plastic pollution, offering solutions ranging from biodegradable plastics to advanced remediation techniques, efficient recycling processes, and sophisticated monitoring systems.

By harnessing the unique properties of nanocellulose and integrating nanotechnology with other disciplines, we can develop innovative and sustainable solutions to reduce the environmental impact of plastic waste and promote a more sustainable future.

**Availability of raw materials:** Bangladesh has access to abundant non-wood lignocellulosic raw materials, such as rice straw and wheat straw, that can be utilized for nanocellulose production. However, these non-wood materials contain high amounts of silica and fines, which can pose challenges for traditional pulping processes. **Leveraging existing infrastructure:** Bangladesh's established pulp and paper industry, with infrastructure for processing wood, can be leveraged to produce nanocellulose from wood pulp. This can help reduce the need for significant new investments and enable a more cost-effective nanocellulose production ecosystem. **Diversification of revenue streams:** Producing nanocellulose can add new revenue streams to the traditional pulp and paper mills in Bangladesh, helping to improve the overall profitability and sustainability of the forest products industry. **Utilization of agricultural and forestry waste:** Bangladesh generates a large amount of agricultural and forestry waste that could be utilized for nanocellulose production, creating new economic opportunities and reducing environmental impact. **Technological advancements and optimization:** Ongoing research and development in nanocellulose production methods, such as enzymatic hydrolysis and chemical oxidation, can help overcome the challenges posed by the high silica and fines content in non-wood raw materials. Optimizing the production processes and exploring alternative technologies can contribute to the establishment of a viable nanocellulose industry in Bangladesh. **Potential for high-value applications:** The superior properties of nanocellulose derived from wood pulp, such as high crystallinity and aspect ratio, make it suitable for a wide range of high-value applications, including in the pulp and paper, wood composites, textiles, biomedical, and energy/electronics industries. Developing nanocellulose-based products can create new economic opportunities and revenue streams for Bangladesh. By leveraging

its available raw materials, existing infrastructure, and technological advancements, Bangladesh can establish a cost-effective and scalable nanocellulose production industry, diversifying its forest products sector and contributing to the development of a sustainable, bio-based economy.

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